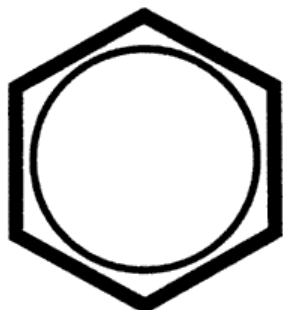
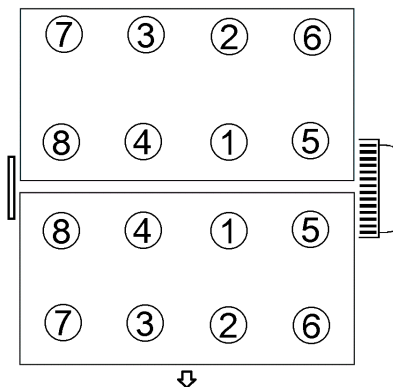


**Anziehvorschrift Zylinderkopf****Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****586.270**passend für / suitable for  
adaptable à / adaptable a**Chrysler / Dodge / Fiat /  
Jeep****Das Original**Schraubenkopf / Head shape    Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornillo949.390  
M 12x1,5x128Anziehen/  
Tightening/  
Serrage/  
Apriete

- ⊙ 30 Nm
- ⊙ 45 Nm
- 75°
- 50°
- loosen 360°
- 30 Nm
- 45 Nm
- 75°
- 50°

**Zeichenerklärung / Explanations / Explication / Explicacion**

|  |                                                |                                 |                                   |                                          |
|--|------------------------------------------------|---------------------------------|-----------------------------------|------------------------------------------|
|  | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder head<br>bolts  | utiliser des vis neuves           | emplar tornillos nuevos                  |
|  | Warmlauf (80°C)                                | warm up time (80°C)             | chauffage (80°C)                  | calentamiento (80°C)                     |
|  | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten each<br>bolt | deserrer et serrer<br>vis par vis | aflojar y apretar<br>tornillo a tornillo |
|  | Setzzeit                                       | relaxation time                 | durée de tassement                | tiempo de espera                         |
|  | Drehwinkel                                     | torque angle                    | angle de serrage                  | ángulo de giro                           |

**Motortyp / Engine type / Type de moteur / Tipo de motor**

Ø: 96 mm; ÷: 0,45 mm

mounting position: left

Mot.: ERB

3,6 Ltr. V6

200, 300C, Grand Voyager, Challenger, Charger  
Durango, Journey, Freemont,  
Grand Cherokee, Wrangler**Elring-Serviceteam**

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24/11/12

**\*586.270\***